



omrg39496 - 2.9 L OEM Diesel Engines (Final Tier 4/Stage IV/Stage V Platform) -: (Worldwide Edition) - Preparing Engine for Long-Term Storage

IMPORTANT:

Any time the engine is not used for over six months, the following recommendations for storing it and removing it from storage helps to minimize corrosion and deterioration.

IMPORTANT:

Long-term storage is not advised when using BioDiesel. For storage longer than one year, use straight hydrocarbon fuel.

If BioDiesel must be used it is recommended the blend not exceed B7 and a high-quality fuel stabilizer be used. Storage should not exceed one year.

For more information see BioDiesel Fuel in the Fuels, Lubricants, and Coolants Section.

NOTE:

The following storage preparations are used for long-term engine storage up to one year. After that, the engine should be started, warmed up, and retreated for an extended storage period.

1. Change engine oil and replace filter. Used oil does not give adequate protection. Add 30 mL of rust preventive oil to the engine crankcase for every 1 L of engine oil, or 1 oz of rust preventative oil per 1 qt. of engine oil. This rust preventive oil should be an SAE 10W oil with 1%-4% morpholine or equivalent vapor corrosion inhibitor, such as NOX RUST VCI-10 OIL from Daubert Chemical Company, Inc.
2. Replace air cleaner.
3. Draining and flushing of cooling system is not necessary if the engine is only stored for less than one year. However, for extended storage periods of a year or longer, it is recommended that the cooling system be drained, flushed, and refilled. Refill with appropriate coolant. See Diesel Engine Coolant (engine with wet sleeve cylinder liners) in the Fuels, Lubricants, and Coolants Section.

4. Prepare a solution of diesel fuel and rust preventive oil in a temporary container, add 78 mL of rust preventive oil per 1 L of diesel fuel, 10 oz. of rust preventive oil per 1 gal. of diesel fuel.
5. Remove existing lines and plugs as required. Run a temporary line from the temporary container to the engine fuel intake before the fuel filters, and another temporary line from the fuel return to the temporary container, so rust preventive oil solution is circulated through the injection system during cranking.

6.

IMPORTANT:

Do not operate starter more than 30 seconds at a time. Wait at least 2 minutes for starter to cool before trying again.

Crank the engine several revolutions with starter. Do not allow the engine to start. This allows rust preventive oil solution to circulate.

See your authorized dealer for the proper procedure for your application.

7. Remove temporary lines installed in Step 5 above, and replace any lines or plugs previously removed.
8. Loosen (or remove) and store fan and alternator poly-vee belt.
9. Remove and clean batteries. Store them in a cool, dry place and keep them fully charged.
10. Disengage the clutch for any driveline.
11. Clean the exterior of the engine with salt-free water and touch up any scratched or chipped painted surfaces with a good quality paint.
12. Coat all exposed bare metal surfaces with grease or corrosion inhibitor if not feasible to paint.
13. Seal all openings on engine with plastic bags and tape.
14. Store the engine in a dry protected place. If engine must be stored outside, cover it with a waterproof canvas or other suitable protective material and use a strong waterproof tape.

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